



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3492-3
Job Sheet 170275



Part No: D3492-3

Job Qty: 51 ea

Part Name: Plug



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/12/18

Job Tracking No:

Due Date: 1/26/18

Created By: Mario Poulin

Type: Stock

Description:

Note: DWG REV E IPP Rev:A 11.04.19 per dwg revC DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Signature
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	51 Ea	1/25/18	1/25/18	0.00	0.00	Start Up Machining-2		DAS 23
100	Hardinge	51 pcs	1/25/18	1/25/18	0.00	1.91	Hardinge		9-89
120	QC	51 pcs	1/25/18	1/25/18	0.00	0.00	QC8		2018/01/30
130	HandFinish	51 pcs	1/25/18	1/25/18	0.00	0.18	HandFinish1		2018/01/30
135	Outsource	51 pcs	1/25/18	1/25/18	0.00	0.00			2018-02-05
140	Powdercoat	51 pcs	1/26/18	1/26/18	0.00	0.10	Powdercoat1		DAS 11
145	Packaging	51 pcs	1/26/18	1/26/18	0.00	0.00			9-89
150	QC	51 pcs	1/26/18	1/26/18	0.00	0.00	QC3		FEB 0 5 2018
160	Packaging	51 pcs	1/26/18	1/26/18	0.00	0.00	Packaging3-1		9-89
170	QC21-SA	51 Ea	1/26/18	1/26/18	0.00	0.00	QC21		FEB 0 6 2018

Part Op 100 - 1-Turn as per Folio FA632 & Dwg D3492

Descriptions: 140 - (Flat End Only)

160 - LOCATION : FP001

DAS
21
9-89

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6R0.750	3	53	0	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Plug	0.750inches ± 0.010	0.760 0.740		
2	Plug	0.582inches + 0.000 - 0.002	0.582 0.580		
3	Plug	0.045inches + 0.000 - 0.002	0.045 0.043		
4	Plug	0.060inches ± 0.005	0.065 0.055		
5	Plug	0.060inches ± 0.005	0.065 0.055		
6	Plug	0.500inches ± 0.010	0.510 0.490		
7	Plug	0.090inches + 0.000 - 0.002	0.090 0.088		

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION		AGAINST DEPARTMENT/PROCESS				
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composite ☐	Supplier ☐			
		QTY Effective : _____			MRB (QSI042) Approval		
		Disposition			Completed By		
					Lead hand / Supervisor Approval Verification		
					QC / QA Coordinator Approval		
FAULT CATEGORY							
ntic	☐	Temperature/Cure	☐	Power Loss/Surge	☐	Positioned Wrong	
	☐	Set-up	☐	Folio/Program	☐	Outside Dimensions	
e/Wave	☐	BOM/Route	☐	Grain	☐	Over/Under tolerance	
	☐	Broken/Damage/Defect	☐	Weld	☐	Part Incorrect	
oe	☐	Inspection Incomplete/Unqualified	☐	Wrong Stock Pulled	☐	Part Lost/Missing	
	☐	Contamination	☐	Out of Sequence	☐	Part Moved	
	☐	Countersink	☐	Off-set	☐	Drawing	
	☐	Cut Too Short	☐	Mislabeled	☐	Finish	
	☐	Instructions Incomplete/Unclear	☐	Fit/Function	☐	Misread	
	☐	Drill Holes	☐	Misaligned/off center	☐	Turning Sequence	

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CANADA

TEL.: 1 613 632 - 5200

Email: sales@dartaero.com

www.dartaerospace.com

PART NO: D3492 - 3

Original Serial #: S036523

Revision:

Operation: Start up Operation 01/29/18

Change No:

Job No: 170275



Plug

DART
AEROSPACE
S036523